



#### QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR GEMS & JEWELLERY INDUSTRY

#### What are Occupational Standards(OS)?

OS describe what individuals need to do, know and understand in order to carry out a particular job role or function

OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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## Introduction

# Qualifications Pack-Inventory Manager (Processed Gemstones)

SECTOR: GEMS & JEWELLERY

SUB-SECTOR: Gemstone Processing

**OCCUPATION:** Production Planning and Control

**REFERENCE ID:** G&J/Q6301

ALIGNED TO: NCO-2004/ 1235.10

**Inventory Manager**: Also known as the Storekeeper, the Inventory Manager maintains records of gemstone inventory of the organisation at any given point of time.

**Brief Job Description:** The individual at work maintains stocks of gemstones at a designated place and records its movement within the organisation, up to dispatch.

**Personal Attributes:** The job requires the individual to have: attention to details, good eyesight, and sharp memory.





Job Details

Qualifications Pack Code	G&J/Q6301		
Job Role	Inventory Manager (Processed Gemstones)		
Credits(NSQF)	TBD	Version number	1.0
Sector	Gems & Jewellery	Drafted on	26/08/13
Sub-sector	Gemstone Processing	Last reviewed on	13/08/14
Occupation	Production Planning and Control	Next review date	12/08/14

Job Role	Inventory Manager (Processed Gemstones) Also known as 'Storekeeper'	
Role Description	Maintaining and record inventory movement of gemstones in the processing business	
NSQF level	4	
Minimum Educational Qualifications Maximum Educational Qualifications	Minimum: 10 <sup>th</sup> Standard passed	
Training	Not applicable	
Experience	Not applicable	
	Compulsory:	
	1. <u>G&amp;J/N6302 Manage inventory of gemstones processed</u>	
	2. <u>G&amp;J/N9920 Maintain IPR at work</u>	
Applicable National Occupational	3. <u>G&amp;J/N9921 Coordinate with colleagues</u>	
Standards (NOS)	4. <u>G&amp;J/N9924 Maintain safety at work</u>	
	<b>Optional:</b> Not applicable	
Performance Criteria	As described in the relevant OS units	

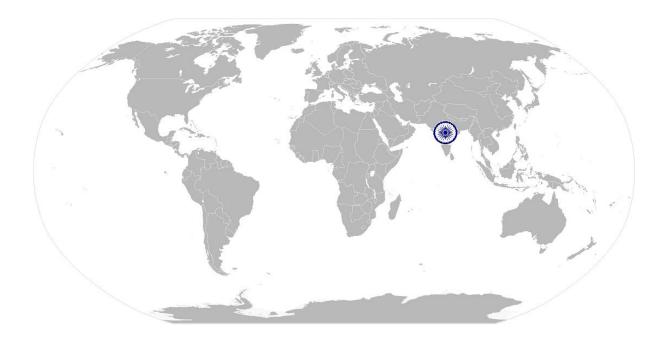






Manage inventory of gemstones processed

# National Occupational Standard



#### **Overview**

This unit is about maintaining and managing stocks of gemstones and keeping track of movement of each gemstone, every day.







Unit Code	G&J/N6302
Unit Title (Task)	Manage and track movement of stock of gemstones processed
Description	This OS unit is about managing the stock of gemstones processed for tracking its movement up to sale and dispatch
Scope	This unit/task covers the following:
	<ul> <li>Receive bag of gemstones from superior after processing</li> </ul>
	Maintain stock and record stock movement
	Report problems
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Maintaining stock	To be competent, the user/individual on the job must be able to:
and record keeping	PC1. check visually the stone type, weight and number as mentioned on the bag received
	PC2. segregate gemstones based on per existing order or for storing spares after sale has concluded
	PC3. segregated lots of gemstones
	PC4. count the number of gemstones per lot
	PC5. place in separate boxes
	PC6. use colour schemes and tags to mark the boxes
	PC7. use number sequences or bar codes to label the boxes
	PC8. record details on computer using number sequence or barcodes such as type of gemstones, quantity, weight, colour, size and grade
	PC9. record incoming supplies, sale and dispatches using barcodes and details on
	boxes
	PC10. record the details of gemstones issued for processing to various departments and those received after processing
	PC11. ensure that gemstones do not get damaged by mishandling
	PC12. wrap gemstones in appropriate covering such as paper or cotton balls
	PC13. record incoming and outgoing inventory details accurately as per company rules
Reporting problems	To be competent, the user/individual on the job must be able to:
	PC14. report stock mismatch at any stage of receiving or delivering
	PC15. inform about barcoding system of manual recording errors computer system failure



NOS National Occupational Standards



G&J/N6302	Manage inventory of gemstones processed				
Knowledge and Unders	Knowledge and Understanding (K)				
A. Organizational Context	<ul> <li>The user/individual on the job needs to know and understand:</li> <li>KA1. company's policies on: stocking, stone damages, integrity, and personnel management</li> <li>KA2. work flow involved in gemstone processing</li> <li>KA3. importance of the individual's role in the workflow</li> <li>KA4. reporting structure</li> </ul>				
B. Technical Knowledge	The user/individual on the job needs to know and understand: KB1. basics of gemstones grading KB2. assorting KB3. use of barcoding system KB4. use of computer systems				
Skills (S) [Optional]					
A. Core Skills/	Reading and writing skills				
Generic Skills	The user/ individual on the job needs to know and understand how to: SA1. read size, weight, dimensions of the gemstones as mentioned on the packet SA2. read company rules and compliance documents required to complete the work SA3. read material on using barcoding system				
	Counting skills				
	The user/individual on the job needs to know and understand how to: SA4. count the number of gemstones				
B. Professional Skills	Packing and storing skills				
	<ul> <li>The user/individual on the job needs to know and understand how to:</li> <li>SB1. use different materials for wrapping a gemstone so that it does to lose its shine and colour</li> <li>SB2. store such that gemstones are not damaged</li> <li>SB3. place, barcode, number and label boxes in a way that each one is easily accessible along with details</li> </ul>				
	Using tools and machines				
	<ul> <li>The user/individual on the job needs to know and understand how:</li> <li>SB4. to use scoops to carefully handle the gemstones received and checked</li> <li>SB5. to use computer systems and barcoding system</li> <li>SB6. to keep manual record books safely and numbered in a way that they can be easily tracked any time</li> </ul>				
	Reflective thinking				
	The user/individual on the job needs to know and understand how to: SB8. improve work processes for greater productivity				







Manage inventory of gemstones processed

# **NOS Version Control**

NOS Code	G&J/N6302		
Credits(NSQF)	TBD	Version number	1.0
Industry	Gems & Jewellery	Drafted on	26/08/13
Industry Sub-sector	Gemstone Processing	Last reviewed on	13/08/14
		Next review date	12/08/15

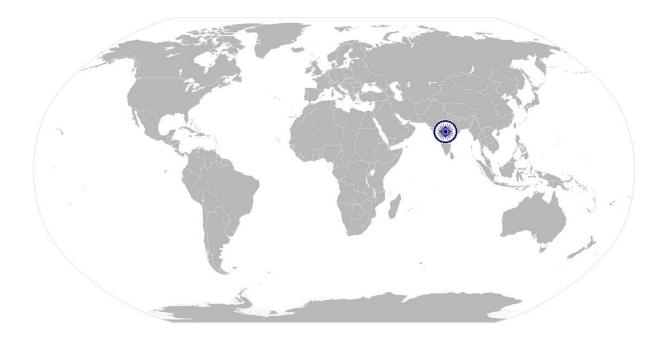






Maintain IPR at work

# National Occupational Standard



### **Overview**

This unit is about respecting intellectual property rights of the company's products and designs.







Maintain	IPR	at	work

Unit Code	G&J/N9920
Unit Title (Task)	Maintain IPR at work
Description	This OS unit is about protecting company's Intellectual Property Rights
Scope	This unit/task covers the following:
	<ul> <li>Protect company's Intellectual Property Rights (IPR)</li> </ul>
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Maintaining IPR	To be competent, the user/individual on the job must: PC1. prevent leak of new designs/ plans to competitors by reporting on time PC2. be aware of any of company's product, process or design patents PC3. report IPR violations observed in the market, to supervisor or company heads PC4. be aware of patents and IPR PC5. not be involved in IPR violations
Knowledge and Unders	standing (K)
A. Organizational Context	<ul> <li>The user/individual on the job needs to know and understand:</li> <li>KA1. company's policies on: integrity, IPR and personnel management</li> <li>KA2. work flow involved in gemstone processing of company</li> <li>KA3. importance of the individual's role in the organisation</li> <li>KA4. reporting structure</li> </ul>
B. Technical Knowledge Skills (S) [Optional]	The user/individual on the job needs to know and understand: KB1. patents and IPR laws KB2. how IPR protection is important for competitiveness of a company KB3. market trends
C. Core Skills/	Communication skills
Generic Skills	The user/ individual on the job needs to know and understand how to: SA1. effectively communicate any observed IPR violations or order leaks
D. Professional Skills	Decision making
	The user/individual on the job needs to know and understand: SB1. when and how to report potential sources of violations
	Reflective thinking
	The user/individual on the job needs to know and understand how to: SB2. learn from past mistakes and report IPR violations on time
	Critical thinking
	The user/individual on the job needs to know and understand how to: SB3. spot signs of violations and alert authorities in time







Maintain IPR at work

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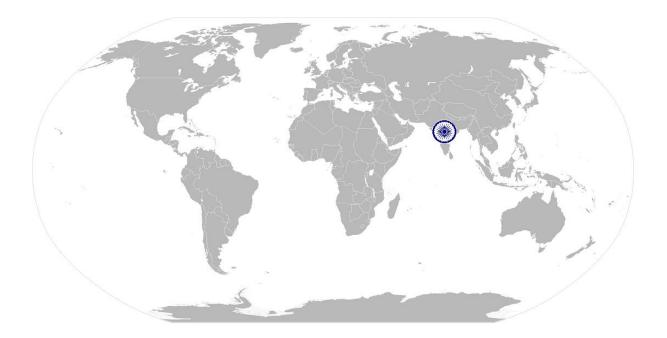






**Coordinate with colleagues** 

# National Occupational Standard



#### **Overview**

This unit is about team work and level of communication with colleagues or clients. It determines the ability to work as a team member, share work and multi-task in order to achieve the required deliverables on schedule.







Coordinate with colleagu	ues
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Unit Code	G&J/N9921	
Unit Title (Task)	Coordinate with colleagues	
Description	This OS unit is about communicating with colleagues and seniors in order to achieve smooth and hazard-free work flow	
Scope	<ul> <li>This unit/task covers the following:</li> <li>Interact with supervisor</li> <li>Interact with colleagues within and outside the department</li> </ul>	
Performance Criteria(P	C) w.r.t. the Scope	
Element	Performance Criteria	
Interaction with supervisor	<ul> <li>To be competent, the user/individual on the job must:</li> <li>PC1. receive work instructions and raw materials from reporting supervisor</li> <li>PC2. communicate to reporting supervisor about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required</li> <li>PC3. communicate any potential hazards or expected process disruptions</li> <li>PC4. handover completed work to supervisor</li> <li>PC5. understand the work output requirements</li> <li>PC6. comply with company policy and rule</li> <li>PC7. deliver quality work on time as required by reporting any anticipated reasons for delays</li> </ul>	
Interactions with colleagues and other departments	<ul> <li>To be competent, the user/individual on the job must:</li> <li>PC8. work as a team with colleagues and share work as per their or own work load and skills</li> <li>PC9. work with colleagues of other departments</li> <li>PC10. communicate an discuss work flow related difficulties in order to find solutions with mutual agreement</li> <li>PC11. receive feedback from QC and rework in order to complete work on time</li> <li>PC12. put team over individual goals</li> <li>PC13. resolve conflicts and multi-task</li> </ul>	
Knowledge and Understanding (K)		
A. Organizational Context	<ul> <li>The user/individual on the job needs to know and understand:</li> <li>KA1. company's policies on personnel management</li> <li>KA2. work flow involved in gemstone processing of company</li> <li>KA3. importance of the individual's role in the workflow</li> <li>KA4. reporting structure</li> </ul>	



NOS National Occupational Standards



G	G&J/N9921	Coordinate with colleagues
B. Technical		The user/individual on the job needs to know and understand how to:
	Knowledge	KB1. communicate effectively
		KB2. build team coordination
Ski	ills (S) [Optional]	
Α.	Core Skills/	Teamwork and multitasking
	Generic Skills	The individual on the job needs to know and understand:
		SA1. importance of sharing work load as required
		SA2. significance of delivering product to next work process on time
В.	Professional Skills	Decision making
		The individual on the job needs to know and understand:
		SB1. potential areas of disruptions to work process and report the same
		SB2. when to report to supervisor and when to deal with a colleague individually,
		depending on the type of concern
		Reflective thinking
		The individual on the job needs to know and understand how to:
		SB3. improve work processes
		Critical thinking
		The individual on the job needs know and understand how to:
		SB4. spot process disruptions and delays







Coordinate with colleagues

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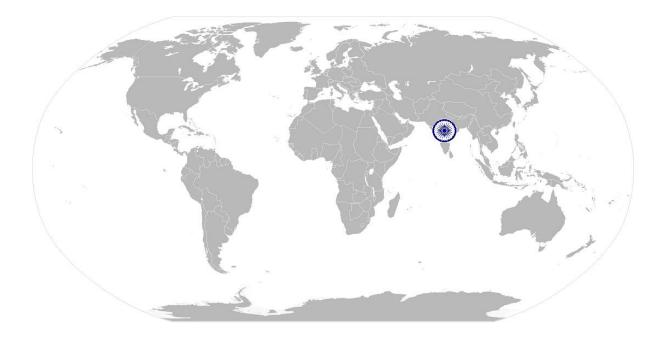






Maintain safety at work

# National Occupational Standard



#### **Overview**

This unit is about commitment towards reporting potential hazards, taking preventive measures to contain accidents in order to make the work environment safe for self and colleagues and maintaining a clean working environment.







Maintain safety	at	work
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Unit Code	G&J/N9924
Unit Title (Task)	Maintain safety at work
Description	This OS unit is about being aware of, communicating and taking steps towards minimizing potential hazards and dangers of accidents on the job and maintaining a clean work environment
Scope	This unit/task covers the following:
	Understand potential sources of accidents
	Use safety gear to avoid accidents
	Keep the work environment clean and organised
	Communicate to reporting supervisor
Performance Criteria(P	PC) w.r.t. the Scope
Element	Performance Criteria
Communicating potential accident points Using safety gear	<ul> <li>To be competent, the user/individual on the job must:</li> <li>PC1. to avoid accidents related to use of potentially dangerous chemicals, sharp tools, hazards from machines such as laser sawyer, heating lamps, rotating scaife and lap</li> <li>PC2. spot and report potential hazards on time</li> <li>PC3. follow company policy and rules regarding use of hazardous materials</li> <li>PC4. deliver quality work on time as required by reporting any anticipated reasons for delays</li> <li>PC5. Follow process flow improvements that can reduce anticipated or repetitive hazards</li> <li>PC6. report about mishandling of tools, machines or hazardous materials</li> <li>PC7. inform about electrical problems that could result in accident</li> <li>To be competent, the user/individual on the job must:</li> <li>PC8. wear safety gear such as goggles, mask, gloves, ear plugs</li> </ul>
	PC9. use or wear safety gear as per the rules of the company
Cleanliness and hygiene	To be competent, the user/individual on the job must: PC10. keep the work station, machine, tools clean PC11. keep all the tools in an organised manner PC12. not litter or spit on work premises PC13. clean the work station PC14. organise tools and equipment in use



NOS National Occupational Standards



#### G&J/N9924

#### Maintain safety at work

Knowledge and Understanding (K)					
A. Organizational Context	<ul> <li>The user/individual on the job needs to know and understand:</li> <li>KA1. company's policies on: stone collection, safety and hazards and personnel management</li> <li>KA2. work flow involved in gemstone processing of company</li> <li>KA3. importance of the individual's role in the workflow</li> <li>KA4. reporting structure</li> </ul>				
B. Technical Knowledge	The user/individual on the job needs to know and understand: KB1. how different chemicals react and the danger involved KB2. how to use machines and tools without suffering bodily harm				
Skills (S) [Optional]					
A. Core Skills/ Generic Skills	Communication skills         The individual on the job needs to know and understand how to:         SA1. effectively communicate the danger         Organising skills				
	The individual on the job needs to know and understand how to: SA2. keep all the tools in an organised manner so as to find them quickly SA3. keep the work environment clean				
B. Professional Skills	Decision making				
	The individual on the job needs to know and understand how to: SB1. report potential sources of danger SB2. follow prescribed procedure in the event of an accident SB3. avoid an accident by wearing appropriate safety gear				
	Reflective thinking				
	The individual on the job needs to know and understand how to: SB4. learn from past mistakes regarding use of hazardous machines or chemicals				
	Critical thinking				
	The individual on the job needs to know and understand how to: SB5. spot dangers SB6. organise tools so as the work process is smooth				
	Decision making				
	The individual on the job needs to know and understand how to: SB7. report potential sources of danger SB8. follow prescribed procedure in the event of an accident				



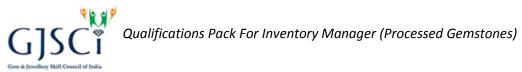




Maintain safety at work

# **NOS Version Control**

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Industry Sub-sector	Gemstone Processing Last reviewed on		13/08/14	
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Keywords /Terms	Description
Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or an area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.
Sub-function	Sub-functions are sub-activities essential to fulfil the achieving the objectives of the function.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria	Performance criteria are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (OS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N' $% \left( {{\left( {{{\left( {{{{\left( {{{{\left( {{{{\left( {{{{\left( {{{{}}}}}} \right)}}}}\right.}$
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.
Knowledge and	Knowledge and understanding are statements which together specify the
Understanding	technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.
Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills/ Generic	Core skills or generic skills are a group of skills that are the key to learning



Qualifications Pack For Inventory Manager (Processed Gemstones)

Skills	and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.		
Keywords /Terms	Description		
NOS	National Occupational Standard(s)		
NVQF	National Vocational Qualifications Framework		
NSQF	National Qualifications Framework		
NVEQF	National Vocational Education Qualifications Framework		
QP	Qualifications Pack		



Qualifications Pack For Inventory Manager (Processed Gemstones)



#### **Annexure**

#### Nomenclature for QP and NOS

# Qualifications Pack 9 characters [Insert 3 letter code for SSC] QP number (2 numbers) Q denoting Qualifications Pack Occupation (2 numbers) Occupational Standard 9 characters [Insert 3 letter code for SSC] 9 characters [Insert 3 letter code for SSC] 0 characters [Insert 3 letter code for SSC] 9 characters [Insert 3 letter code for SSC] 0 characters [Insert 3 letter code for SSC] 0 characters [Insert 3 letter code for SSC] 0 coupation (2 numbers) N denoting National Occupational Standard 0 ccupation (2 numbers)

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The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers
Handmade gold and gems-set jewellery	01-20
Cast and diamond-set jewellery	21-40
Diamond processing	41-60
Gemstone processing	61-80
Jewellery retailing	81-98

Sequence	Description	Example
Three letters	Industry name	G&J
Slash	/	/
Next letter	Whether <b>Q</b> P or <b>N</b> OS	Ν
Next two numbers	Occupation code	01
Next two numbers	OS number	01





	CR	TERIA FOR ASSESSMENT OF TRAINEES				
ob Role Inventory Manager						
Qualification Pack	Inventory Manager					
Sector Skill Council		GEMS & JEWELLERY				
	To pass the Assessment, a ca	andidate needs to score 50% in Theory and 70% in Practical				
	Assessment Strategy			ocation		
NOS	Elements	Performance Criteria	Theory	Practical		
		PC1. ensure that gemstones do not get damaged by mishandling	2	12		
		PC2. wrap gemstones in appropriate covering such as paper or cotton balls	1	10		
		PC3. record incoming and outgoing inventory details accurately as per company rules	1	10		
		PC4. achieve the number of carved stones per day against target given	1	8		
1. G&J/N6302 Manage	Maintaining stack and	PC5. deliver scratch-less and well-polished stones as per job sheet	1	8		
inventory of gemstones	Maintaining stock and record keeping	PC6. maintain, stone loss within prescribed limits, particularly, in precious stones	1	6		
processed	Tecord keeping	PC7. create new designs in accordance with changing customer preferences and				
		company's targets	1	6		
		PC8. deliver carved stones in time by reporting problems faced or anticipated well in				
		advance	1	6		
		PC9. create new tools for new design patterns, if necessary	1	4		
		Sub Total	10	70		
2. C8 1/N0001 Maintain	Reducing stone loss and	PC1. be aware of patents and IPR	1	0		
2. G&J/N8001 Maintain	maintaining IPR	PC2. not be involved in IPR violations	1	0		
IPR at work		Sub Total	2	0		
		PC1. understand the work output requirements	0	2		
	Interaction with seniors	PC2. comply with company policy and rule	1	1		
3. G&J/N8002		PC3. comply with Government regulations	1	2		
Coordinate with others	Interactions with	PC4. put team over individual goals	1	1		
	colleagues, customers	PC5. resolve conflicts and multi-task	0	1		
	and/or vendors	Sub Total	3	7		
		PC1. spot and report potential hazards on time	1	1		
	Communicating potential accident points	PC2. follow company policy and rules regarding use of hazardous materials	1	1		
		PC3. deliver quality work on time as required by reporting any anticipated reasons for				
4. G&J/N8005 Maintain		delays	1	1		
safe work environment	Using safety gear	PC4. use or wear safety gear as per the rules of the company	1	0		
		PC5. clean the work station	1	0		
	Cleanliness and hygiene	PC6. organise tools and equipment in use	0	0		
		Sub Total	5	3		
		Total	20	80		



Qualifications Pack For Inventory Manager (Processed Gemstones)